



Dart Aerospace Ltd.
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D3690-041
Job Sheet 168709



Part No: D3690-041

Job Qty: 1 ea

Part Name: Glareshield Assembly



Part Weight: 0 lbs

Job Created: 11/21/17

Due Date: 12/8/17

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Mario Poulin

Description:

Note: DWG REV C IPP Rev:A 08-04-29 new issue DD verified by:ec IPP Rev:B 08-07-14 revB as per dwg DD
verified by:ec IPP Rev:C 08-09-08 added painting DD verified by:EC IPP Rev:D 08-10-07 revC as per dwg DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/7/17	0.00	0.00	Start Up Stores/Pkg-2		
100	Packaging	1 pcs		12/7/17	0.00	0.00	Packaging1		
110	Small Fab	1 pcs		12/7/17	0.00	3.45	Small Fab		
120	QC	1 pcs		12/7/17	0.00	0.00	QC5		
130	SprayPaint	1 pcs		12/8/17	0.00	3.70	Spray Paint		
140	QC	1 pcs		12/8/17	0.00	0.00	QC14		
150	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3		
160	QC21-SA	1 Ea		12/8/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	CR3213-4-03 ✓	35	80	0	0
	D3690-1 ✓	1	1	0	0
	D3697-041 ✓	1	2	0	0
	D3698-1 ✓	1	6	0	0
	MS20426AD3-5	2	8,750	0	0
	NAS1149DN332J	2	480	0	0

Part Specifications

Primer 136233 Paint 136233

Specifications could not be found.

Plex 11/21/17 12:40 PM dart.poulin.mario

CR 3213-4-3
D3690-1
D3697-041
D3698-1
MS 20426AD3-5
NAS 1149DN 332J
5001395
F 159613
B 155984
~~5006550~~
F45 33
FM 127831

DQA:

2K

Date:

Jan 2/2020

20-7830

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed:

Date:

Work Order update only ☐

Work Order:

168709

Part No.

D 3690-041

NCR No.

DISPOSITION

Rework ☒Scrap ☐Use-as-is ☐Suspected Unapproved ☐Skid-tube ☐Machining ☐Thermoforming ☐Large Fab ☐

AGAINST DEPARTMENT/PROCESS

Cross tube ☐Small Fab ☐Finishing ☒Composite ☐Water Jet ☐Prod. Eng. Coord. ☐Rec/Store/Packaging ☐Supplier ☐Engineering ☐Quality ☐Other ☐

Date:

17-12-05

Step #:

130

QTY Effective:

1

MRB (QSI042) Approval

Description Work Order Deviation

Disposition

The paint came out rough and not with a nice finish

SGuff and spray paint

Primer 138707

Paint 138707

Completed By

DAS
41
9-89

DEC 08 2017

Lead hand / Supervisor
Approval Verification

38
1-89

NOV 05 2017

QC / QA Coordinator
Approval

DAS
9
9-89

19-12-30

Root Cause

Environment ☐Design ☐Doc/Data ☐Equip/Tooling ☐Handling/Pre ☐Material ☐Internal Transport ☐Tribal Knowledge ☐LOA ☐Substation ☐Past Expiry Date ☐Misidentified ☐No Re-verification ☐Operator ☒Offset/Setup ☐Supplier ☐Training ☐Use for Testing ☐Poor Information ☐Rushing ☐Product Improvement ☐Process Improvement ☐Manufacturing Process ☐Past Due ☐Pressure/Forced ☐Bending ☐Centre Not Concentric ☐Cracks ☐Crimp/Kink/Ripple/Wave ☐Cuffs ☐Crushing ☐Heat Treat ☐Wave/Twist in Tube ☐Marks/Chatter ☐OTHER: ☐

FAULT CATEGORY

Temperature/Cure ☐Set-up ☐BOM/Route ☐Broken/Damage/Defect ☐Inspection Incomplete/Unqualified ☐Contamination ☐Countersink ☐Cut Too Short ☐Instructions Incomplete/Unclear ☐Drill Holes ☐Power Loss/Surge ☐Folio/Program ☐Grain ☐Weld ☐Wrong Stock Pulled ☐Out of Sequence ☐Off-set ☐Mislabeled ☐Fit/Function ☐Misaligned/off center ☐Positioned Wrong ☐Outside Dimensions ☐Over/Under tolerance ☐Part Incorrect ☐Part Lost/Missing ☐Part Moved ☐Drawing ☐Finish ☒Misread ☐Turning Sequence ☐